

BLIND RIVET NUT HAND TOOLS FROM GESIPA®

Easy to operate, tried and tested, and simply good!



OVERVIEW GESIPA® BLIND RIVET NUT HAND TOOLS



GBM 10

Tried and tested technology and quality in a new design
GESIPA® has not only redesigned the classic GBM 10 tools themselves but also optimised the surfaces and handles.

GBM 40-R

The manual blind rivet nut setting tool with ratchet function
The GBM 40-R's compact design ensures with its integrated ratchet function an efficient transmission and an optimal setting process.

GBM 50

The manual blind rivet nut setting tool with quick drilling unit
For a quick drill configuration for fast and simple drilling in and out of the threaded mandrel; a favourable.

FireFly

Force and intelligence for setting blind rivet nuts
the well-proven principle of operation of the GESIPA® hand riveting tool Flipper® spares up to 40% of the hand force for setting blind rivet nuts.

Flipper® Plus

Virtually tool-free conversion from blind rivet to blind rivet nut setting tool
Converted in under 1 minute in just a few simple steps.

Tried and tested technology and quality in a new design

GBM 10

Lettering

GESIPA GBM 10 visually upgraded with Made in Germany lettering

Threaded mandrel

Threaded mandrel protection via spring ring for fast too-free replacement of the threaded mandrel

Stroke adjustment

Simple stroke setting via knurled nut for safe and complete setting of the blind rivet nuts

Handles

Improved haptics by use of softer material, non-slip even in oily environments

Ergonomics

Ergonomically formed handles for working efficiently without fatigue

Environmentally

Environmentally compatible thanks to PVC-free handles

Housing

Improved performance thanks to newly designed housing

Surface

Powder-coated abrasion-resistant housing surface in GESIPA® colour

Visually upgraded by GESIPA® logo and contrast stripes



Locking clip

Optimised locking clip



Combi setting tool Flipper® Plus



Converted in under 1 minute in just a few simple steps



1. Removal

Remove the parts shown in the image



2. Installation

Install the threaded mandrel and nosepiece




3. Converted

Converted to a blind rivet nut setting tool

TECHNICAL DATA

GESIPA® BLIND RIVET NUT HAND TOOL

Tool	Material / Ø	Weight	Total length
GBM 10 	 M3* up to M6 up to M5	600 g	260 mm
GBM 40-R 	  M3 up to M10 M4 up to M8 M3 up to M12	1,25 kg	212 mm
GBM 50 	  M3 up to M10 M4 up to M8 M3 up to M12	2,4 kg	485 mm
FireFly 	 M3 up to M6 M3 up to M5	750 g	210 mm
Flipper® Plus 	 M4 up to M6 M4 up to M5 Dimensions for blind rivets can be found on page XX.	750 g	217 mm

*Special accessories required

 Blind rivet nut
 Blind rivet nut stud

Stroke	Accessoires	Part no.
7 mm	Threaded mandrel and nosepiece (optional M4-M6) Maintenance instructions with spare parts list Stroke table	M5 – 143 4761 M4 – 145 7087 M6 – 145 7088
6 mm	Threaded mandrel and nosepiece (optional M3 - M12) Maintenance instructions with spare parts list Stroke table	161 9731
7 mm	Threaded mandrel and nosepiece (optional M3 - M12) Maintenance instructions with spare parts list Stroke table	161 9730
9 mm	Threaded mandrel and nosepiece Maintenance instructions Stroke table	M5 – 143 5454 M3 – 145 7653 M4 – 145 7654 M6 – 145 7655 6-32 UNC – 145 7656 8-32 – 145 7657 10-24 UNC – 145 7658 10-32 UNF – 145 7659 1/4"-20 UNC – 145 7660
16,2 mm	Nosepieces 12/20,12/24,12/29, 12/M4,12/M5 and 12/M6 Threaded mandrel conversion kit: M4, M5 und M6 1 maintenance wrench, 1 allen key 1 jaw insertion aid Maintenance instructions with spare list	157 1258



All materials



Alu



Steel/steel



ACCESSOIRES BLIND RIVET HAND TOOLS AND BLIND RIVET NUT HAND TOOLS

The wide range of accessories allows the tool to be adapted to deal with almost any challenge.

Riveting kit

Functional kit with the blind rivet hand tool NTX and 12 blind rivet sizes



Blind rivet sizes:

Alu/steel	3.0 x 8.0 mm	Alu/steel	4.0 x 10.0 mm
Alu/steel	3.0 x 10.0 mm	Alu/steel	4.0 x 12.0 mm
Alu/steel	3.0 x 12.0 mm	Copper/steel	3.0 x 6.0 mm
Alu/steel	4.0 x 5.0 mm	Copper/steel	4.0 x 6.0 mm
Alu/steel	4.0 x 6.0 mm	Alu/steel	3.0 x 5.0 mm
Alu/steel	4.0 x 8.0 mm	Alu/steel	3.0 x 7.0 mm

Junior riveting kit

Functional kit with blind rivet hand tool NTX and 5 blind rivet sizes



Blind rivet sizes:

Alu/steel	3.0 x 6.0 mm
Alu/steel	3.0 x 8.0 mm
Alu/steel	4.0 x 6.0 mm
Alu/steel	4.0 x 10.0 mm
Steel/steel	3.0 x 6.0 mm

Junior riveting kit PolyGrip®

Functional kit with blind rivet hand tool NTX and 5 PolyGrip® blind rivet sizes



PolyGrip® blind rivet sizes:

Alu/steel	3.2 x 8.0 mm
Alu/steel	4.0 x 10.0 mm
Alu/steel	4.0 x 17.0 mm
Alu/steel	4.8 x 10.0 mm
Steel/steel	4.8 x 17.0 mm

Blind rivet nut box

GBM 10 with threaded mandrel and nosepiece M5



Including threaded mandrels and nosepieces M4 and M6, different blind rivet nut dimensions M4 to M6 made of alu for joint thicknesses of 0.25 to 3 mm.

Blind rivet nut sizes:

Alu M4 x 6 x 11.0 mm

Alu M5 x 7 x 11.5 mm

Alu M5 x 7 x 13.5 mm

Alu M6 x 9 x 15.5 mm

Flipper® box

Blind rivet hand tool Flipper® in a lightweight plastic carrying case



PolyGrip® blind rivet sizes:

PolyGrip® Alu/steel 3.2 x 8.0 mm

PolyGrip® Alu/steel 4.0 x 10.0 mm

PolyGrip® Alu/steel 4.8 x 10.0 mm

FireFly box

In a functional plastic carrying case



Equipped with M5 nosepiece and threaded mandrel, with 2 mini packs alu blind rivet nuts M4 and M5 as well as nose-piece and threaded mandrel M4, operating instructions and stroke adjustment list

Flipper® Plus-Box

The combi setting tool in a practical and robust box



Including Nosepieces 12/20, 12/24, 12/29, 12/M4, 12/M5 and 12/M6 as well as a threaded mandrel conversion kit: M4, M5 and M6, 1 jaw insertion aid and a storage box.

Weight: approx. 1.6 kg

Dimensions: 340 x 275 x 56 mm

DO-IT-YOURSELF

Das komplette Programm bei Ihrem Händler

Hand riveter NTS

For easy setting blind rivets



Slim design of tool body for setting rivets in narrow places, self opening spring for automatic mandrel ejection.

Service pack

Washers and one of drills handy



Content

50 pcs. of washers 3.1 and 4.1 mm Ø
and one of drills 3.1 and 4.1 mm Ø

Blind rivet nut tool GBM 5

For easy setting blind rivet nuts



Easy steoke adjustment, quick exchange of mandrel.

Working range:

Blind rivet nuts from M4 to M6 Alu and up to M5 steel and stainless steel.

Blind rivet assortment

Three standard dimensions ready to hand



Content

100 blind rivets in alu/steel:
4 mm Ø x 6 x 8 x 10

Nietboy

Everything under control with the Nietboy



The handyman's riveting kit including NTS hand riveter and a selection of 100 rivets, washers and a drill.

Blind rivet nut assortment

Setting one or two blind rivet nuts quickly? No problem!



Content

Each one threaded mandrel M4 and M5 for NTS and NTX.
Each 8 blind rivet nuts M4 short and long.
Each 8 blind rivet nuts M5 short and long.

Mini pack blind rivets and blind rivet nuts

Optimal for hobby and job!



26 of the standard blind rivets in alu/steel, steel/steel and copper/bronze in practical mini-packs.

ASSIGNMENT NOSEPIECES

Blind rivet nut hand tools

Description	GBM 10	GBM 40-R	GBM 50	FireFly	Flipper® Plus
NOSEPIECES METRICAL DIMENSION					
Nosepiece M3	145 7095	162 6929	162 6929	143 3995	
Nosepiece M4	143 4777	162 6941	162 6941	143 3994	157 2926
Nosepiece M5	143 4780	162 2548	162 2548	143 3993	157 2927
Nosepiece M6	143 4782	162 2549	162 2549	143 3997	157 2929
Nosepiece M8		162 2552	162 2552		
Nosepiece M10		162 2553	162 2553		
Nosepiece M12		162 2554	162 2554		
NOSEPIECES UNC/UNF DIMENSION					
Nosepiece 6-32 UNC				143 4024	
Nosepiece 8-32 UNC				143 4025	
Nosepiece 10-24 UNC				143 4026	
Nosepiece 1/4"-20 UNF				143 4027	143 4027

ASSIGNMENT THREADED MANDRELS

Blind rivet nut hand tools

Description	GBM 10	GBM 40-R	GBM 50	FireFly	Flipper® Plus
THREADED MANDREL METRICAL DIMENSION					
Threaded mandrel M3	145 7096	162 6916	162 6916	143 4002	
Threaded mandrel M4	143 4776	162 6917	162 6917	143 4001	157 3065
Threaded mandrel M5	143 4779	162 2543	162 2543	143 4000	157 3066
Threaded mandrel M6	143 4781	162 2544	162 2544	143 3995	157 3067
Threaded mandrel M8		162 2545	162 2545		
Threaded mandrel M10		162 2546	162 2546		
Threaded mandrel M12		162 2547	162 2547		
THREADED MANDREL UNC/UNF DIMENSION					
Threaded mandrel 6-32 UNC				143 4019	
Threaded mandrel 8-32 UNC				143 4020	
Threaded mandrel 10-24 UNC				143 4021	
Threaded mandrel 10-32 UNF				143 4022	
Threaded mandrel 1/4"-20 UNC				143 4023	143 4023

CONVERSION KIT FOR BLIND RIVET NUT STUDS

Blind rivet nut hand tools

Conversion kit for blind rivet nut studs	BRN thread pro- trusion (mm)		FireFly	GBM 40-R	GBM 50
	min.	max.			
M4	8	22	143 4009	162 2556	162 2556
M5	9	22	143 4010	162 2557	162 2557
M6	10	22	143 4011	162 2558	162 2558
M8	12	22	-	162 2560	162 2560

*A correspondingly extended nosepiece must be used for thread protrusion >22 mm.